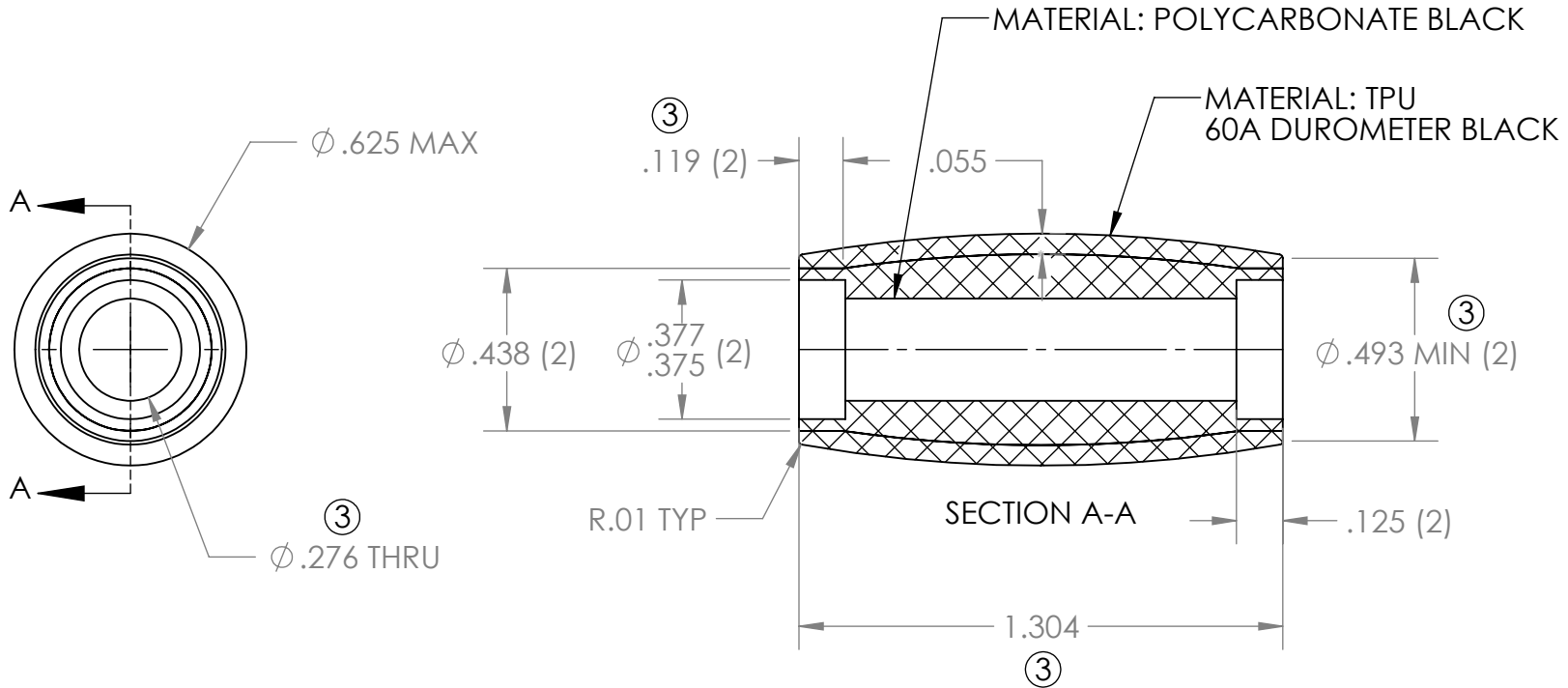



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/10/2022	P. YEUNG
2	REVISED BEARING SEAT DIMENSION	7/1/2022	P. YEUNG
3	REVISED LENGTH AND THROUGH BORE	7/8/2022	P. YEUNG



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:			
FRACTIONAL	$\pm 1/16$			4IN BALL BEARING			
ANGULAR: MACH	$\pm 1^\circ$			MECANUM ROLLER			
ANGULAR: BEND	$\pm 5^\circ$			SIZE	DWG. NO.	REV	
ONE PLACE DECIMAL	± 0.1			A	am-3680	3	
TWO PLACE DECIMAL	± 0.01	DO NOT SCALE DRAWING		SCALE: 2:1		SHEET 1 OF 1	
THREE PLACE DECIMAL	± 0.005						
FOUR PLACE DECIMAL	± 0.0005						
MATERIAL	PC CORE TPU OVERMOLD	CHECKED	NAME	DATE			
FINISH	DEBURRED	ENG APPR.	NL	7/8/22			
		MFG APPR.					
		Q.A.					